



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3294-5
Job Sheet 170933



Part No: D3294-5

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/24/18

Job Tracking No:

Due Date: 2/7/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	2/6/18	2/6/18	0.00	0.00	Start Up Waterjet		SC 18/02/04
100	Waterjet	10 pcs	2/6/18	2/6/18	0.00	0.75	Waterjet1		SC 18/02/04
110	QC	10 pcs	2/6/18	2/6/18	0.00	0.00	QC2 Waterjet-1		SC 18/02/04
120	QC	10 pcs	2/6/18	2/6/18	0.00	0.00	QC8-2		SC 18/02/04
130	Brake NC	10 pcs	2/6/18	2/6/18	0.06	0.54	Brake NC 1		8B
140	QC	10 pcs	2/6/18	2/6/18	0.00	0.00	QC5		AL 18-5-8
150	HandFinish	10 pcs	2/7/18	2/7/18	0.00	0.32	HandFinish1		SA 18-05-08
160	QC	10 pcs	2/7/18	2/7/18	0.00	0.00	QC7-2		SC 18/02/04
170	Packaging	10 pcs	2/7/18	2/7/18	0.00	0.00	Packaging3-1		SC 18/02/04
180	QC21-SA	10 Ea	2/7/18	2/7/18	0.00	0.00	QC21		SC 18/02/04

MAY 08 2018
21
3-38

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.080	2024-T3 .080 Sheet	.6500 sf (.065 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.080	1	53	0

Part Specifications

Specifications could not be found.

Plex 1/24/18 10:24 AM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No: _____ NCR No: _____ Date: _____	DISPOSITION _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%;">tube ☐</td> <td style="width:33%;">Water Jet ☐</td> <td style="width:33%;">Engineering ☐</td> </tr> <tr> <td>Il Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>shing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>osite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	tube ☐	Water Jet ☐	Engineering ☐	Il Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	shing ☐	Rec/Store/Packaging ☐	Other ☐	osite ☐	Supplier ☐																																																																																																																													
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Over/Under tolerance	☐																																																																																																																																										
Part Incorrect	☐																																																																																																																																										
Part Lost/Missing	☐																																																																																																																																										
Part Moved	☐																																																																																																																																										
Drawing	☐																																																																																																																																										
Finish	☐																																																																																																																																										
Misread	☐																																																																																																																																										
Turning Sequence	☐																																																																																																																																										

DART AEROSPACE LTD		Work Order:	170933
Description: Doubler		Part Number:	D3294-5
Inspection Dwg: D3294 Rev: D		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	Ø0.128	1		VR-01	
0.65	+/-0.030	0.653	1		VR-02	
0.30	+/-0.030	0.302	1			
0.53	+/-0.030	0.539	1			
* 3.36	+/-0.030	3.376	1			
2.50	+/-0.030	2.497	1			
0.15	+/-0.030	0.151	1			
* 9.21	+/-0.030	9.255	1			
0.400	+/-0.010	0.399	1			
0.300	+/-0.010	0.301	1			
0.30	+/-0.030	0.302	1			
0.625	+/-0.010	0.626	1			
0.080	+/-0.010	0.080	1			
1.00	+/-0.030	1.002	1			

Measured by: SC	Audited by: JB	Preliminary Approval:
Date: 18/02/04	Date: FEB 05 2018	Date:

Rev	Date	Change	Revised by	Approved
A	09.07.29	New Issue	KJ	
B	13.06.03	Dwg Rev updated	KJ	AA